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Sensata
Technologies

1.0 Description

These instructions provide electrical safety and Electrostatic Discharge (ESD) prevention guidelines while servicing Magnum inverters made by Sensata Technologies.

Note: This document is part of a series of Service Instructions to help qualified personnel replace components that have failed or have been damaged.

Before performing any maintenance or service on Magnum inverters, read this entire document carefully and follow all instructions.

2.0 Electrical Safety Precautions

Follow these safety precautions to help protect yourself from potentially deadly electrical shock hazards, and also to protect the inverter from further damage.

These safety precautions are provided as a reminder, they are not intended to be a substitute for adequate training and experience in safety procedures when performing maintenance or service on electrical equipment.

2.1 Safety and Information Symbols

The following symbols appear in the service instructions to indicate dangerous and important safety information. They must be followed to reduce the risk of safety hazards.



Warning: This symbol indicates that failure to take a specified action could result in physical harm to the user.



Caution: This symbol indicates that failure to take a specified action could result in damage to the equipment.

Note: This entry indicates information that emphasizes or supplements important points of the main text.

2.2 Working Safely on Electrical Equipment

The following electrical safety guidelines must be followed when performing repair or maintenance on Magnum inverters.



Warning: Work done inside the inverter/charger must only be performed by qualified service personnel. Incorrect installation or servicing may result in a risk of electrical shock, fire, or other safety hazard.



Warning: Do not work alone when potentially hazardous conditions exist.



Warning: Hazardous voltages are present within the inverter when power is applied. Do not remove the inverter's top cover without first turning off and disconnecting all AC and DC power to the inverter. Always replace the top cover before reconnecting power.



Warning: The capacitors inside the inverter store electric energy even after all AC and DC power is removed. After disconnecting all AC and DC power to the inverter, wait 5 minutes for the energy in the capacitors to dissipate before working on the unit.

Never assume that all power has been removed from the inverter; always check with a voltmeter.

2.3 Qualified Personnel

Qualified service personnel are trained and competent in the skills and actions necessary to avoid injury and possibly death to themselves and others due to obvious electric hazards involved with electrical equipment, and are familiar with standard practices for preventing accidents.

3.0 Preventing ESD Damage

Electrostatic Discharge (ESD) will cause damage to semiconductor components resulting in complete or intermittent equipment failures. It occurs when static electricity dissipates into electronic components that are improperly handled. Always follow these ESD prevention procedures while working on the inside of the inverter, or handling any circuit board:

- Wear a grounding wrist strap and attach it to a bare metal part of your inverter. If a grounding strap is not available, prevent any electrical difference between you and the electronic component you are working with. If you are removing a circuit board from its antistatic bag, always touch the bag first, then remove and hold the board by its edge (away from any metal edge connectors). If you are working inside the inverter, touch the case before you begin working and ensure your skin continuously touches any unpainted metal surface of the inverter case—by resting your arm or other hand on the case at all times.
- Avoid wearing any clothing that could build up a lot of static charge, such as wool or synthetic materials; or using any static-causing surfaces such as carpets, plastic, and packing foam.
- Keep the new circuit boards protected in their antistatic bags until you are ready to install them in the inverter. When the circuit boards are removed from the inverter, place them in the antistatic bags as soon as possible to help prevent further damage to them.
- Always hold the circuit boards by their edges or their metal mounting brackets. Avoid touching any electronic component on the board or any metal-edge connectors; try to minimize the time you physically hold the circuit boards.